



unit: INCH

<b>L</b> LENGTH TOLERANCE	$\leq 3/4''$	+ 0 / - 0.03
	$> 3/4''$ to $\leq 1-1/2''$	+ 0 / - 0.05

<b>THREAD LENGTH</b>	<b>FULL THREAD</b>
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SCREW		<b>F</b> ACROSS FLAT	<b>H</b> HEAD HEIGHT	<b>D</b> THREAD DIAM.	<b>P</b> POINT DIAM.	<b>S</b> POINT TAPER LENGTH	<b>THREAD</b> PER INCH
<b>1/4</b>	Min	0.367	0.172	0.241	Ref.	0.125	20
	Max	0.375	0.190	0.250	0.200	0.175	
<b>5/16</b>	Min	0.489	0.208	0.303	Ref.	0.139	18
	Max	0.500	0.230	0.312	0.257	0.194	

**Hex. Head, Thread-Cutting Bolt, Type-1, Zinc plated**

Date: 8 décembre 2016

Done by: P.B.