



<b>L LENGTH TOLERANCE</b>	> 5/8" to ≤ 1-1/2"	+ 0	- 0.05
	> 1-1/2" to ≤ 2-3/4"	+ 0	- 0.06
	> 2-3/4"	+ 0	- 0.09

<b>S THREAD LENGTH</b>	< 1"	Full Thread
	≥ 1"	2/3 Thread

<b>SCREW</b>	<b>M PUNCH</b>		<b>Q DRIVE DEPTH</b>	<b>A HEAD DIAM.</b>	<b>E BODY DIAM.</b>	<b>D THREAD DIAM.</b>	<b>T POINT LENGTH</b>	<b>THREAD PER INCH</b>	<b>TORK INCH/ POUND</b>
# 6	# 1	Min	0.050	0.244	0.103	0.142	0.300	12	24
		Max	0.065	0.279	0.108	0.153	0.375		
# 8	# 2	Min	0.060	0.292	0.121	0.168	0.375	10	39
		Max	0.075	0.332	0.126	0.179	0.450		
# 9	# 2	Min	0.060	0.316	0.132	0.181	0.400	9	45
		Max	0.075	0.358	0.137	0.192	0.450		

Flat countersunk head , Quadrex recessed, Coarse thread, Type-17, Yellow Zinc