



unit: INCH

<b>L</b> LENGTH TOLERANCE	$\leq 5/8"$	+ 0	- 0.03
	$> 5/8"$ to $\leq 1-1/2"$	+ 0	- 0.05
	$> 1-1/2"$ to $\leq 2-3/4"$	+ 0	- 0.06
	$> 2-3/4"$	+ 0	- 0.09

<b>S</b> THREAD LENGTH	$< 1"$	Full Thread
	$\geq 1"$	2/3 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	H HEAD HEIGHT	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 6	# 1	Min	0.050	0.093	0.256	0.107	0.131	18	24
		Max	0.065	0.103	0.270	0.118	0.142		
# 8	# 2	Min	0.060	0.110	0.306	0.125	0.157	15	39
		Max	0.075	0.120	0.322	0.136	0.168		

Pan Head, Square drive, Wood Screw, **TWINFAST** Thread, Plain

Date: 25 novembre 2016

Done by: P.B.