



unit: INCH

L LENGTH TOLERANCE	> 5/8" to ≤ 1-1/2"	+ 0	- 0.05
	> 1-1/2" to ≤ 2-3/4"	+ 0	- 0.06
	> 2-3/4"	+ 0	- 0.09

S THREAD	< 1"	Full Thread
	≥ 1"	2/3 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	T POINT LENGTH	THREAD PER INCH	TORK INCH/ POUND
# 6	# 1	Min	0.050	0.244	0.107	0.131	0.300	18	24
		Max	0.065	0.279	0.118	0.142	0.375		
# 8	# 2	Min	0.060	0.292	0.125	0.157	0.375	15	39
		Max	0.075	0.332	0.136	0.168	0.450		
# 9	# 2	Min	0.060	0.316	0.136	0.170	0.425	14	48
		Max	0.075	0.358	0.147	0.181	0.500		
# 10	# 2	Min	0.060	0.340	0.146	0.183	0.475	13	56
		Max	0.075	0.385	0.157	0.194	0.550		

Flat countersunk head , Quadrex recess, Type-17, Double Lead, Plain

Date : 6 juillet 2015

Done by : P.B.