



unit: INCH

L LENGTH TOLERANCE	>5/8" to ≤1-1/2"	+0	-0.05
	>1-1/2" to ≤2-3/4"	+0	-0.06
	>2-3/4"	+0	-0.09

S THREAD	< 1"	Full Thread
	≥ 1"	2/3 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	T POINT LENGTH.	THREAD PER INCH	TORK INCH/ POUND
# 6	# 1	Min	0.050	0.244	0.103	0.142	0.300	12	24
		Max	0.065	0.279	0.108	0.153	0.375		
# 8	# 2	Min	0.060	0.292	0.121	0.168	0.375	10	39
		Max	0.075	0.332	0.126	0.179	0.450		
# 9	# 2	Min	0.060	0.316	0.132	0.181	0.400	9	45
		Max	0.075	0.358	0.137	0.192	0.450		

Flat countersunk head , Quadrex recessed, Coarse thread, Type-17, Plain

Date: 13 octobre 2010

Fait par: D.G.