



L LENGTH TOLERANCE	> 5/8" to ≤ 1-1/2"	+ 0	- 0.05
	> 1-1/2" to ≤ 2-3/4"	+ 0	- 0.06
	> 2-3/4"	+ 0	- 0.09

S THREAD LENGTH	< 1"	Full Thread
	≥ 1"	2/3 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	T POINT LENGTH	THREAD PER INCH	TORK INCH/ POUND
# 6	# 1	Min	0.050	0.244	0.103	0.142	0.300	12	24
		Max	0.065	0.279	0.108	0.153	0.375		
# 8	# 2	Min	0.060	0.292	0.121	0.168	0.375	10	39
		Max	0.075	0.332	0.126	0.179	0.450		

Flat countersunk head with 4 nubs, Quadrex recessed, Coarse thread, Type-17, Plain