



unit: INCH

<b>L</b> LENGTH TOLERANCE	≤ 5/8"	+0	-0,03
	> 5/8" to ≤ 1-1/2"	+0	-0,05
	> 1-1/2" to ≤ 2-3/4"	+0	-0,06

<b>S</b> THREAD LENGTH	< 1"	Full Thread
	≥ 1"	2/3 Thread

SCREW	M PUNCH		Q DRIVE DEPTH	A HEAD DIAM.	E BODY DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 5	# 1	Min	0.050	0.220	0.092	0.129	15	18
		Max	0.065	0.252	0.097	0.140		
# 6	# 1	Min	0.050	<b>0.220</b>	0.103	0.142	12	24
		Max	0.065	<b>0.252</b>	0.108	0.153		
# 8	# 2	Min	0.060	0.292	0.121	0.168	10	39
		Max	0.075	0.332	0.126	0.179		

The screw #6 should have a head #5

Date: 17 avril 2012

Fait par: D.G.