



unit: INCH

L LENGTH TOLERANCE	$\leq 5/8''$	± 0.03
	$> 5/8''$	± 0.05

THREAD	FULL THREAD
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SCREW	M PUNCH		Q DRIVE DEPTH	H HEAD HEIGHT	A HEAD DIAM.	d MINOR DIAM.	D THREAD DIAM.	THREAD PER INCH	TORK INCH/ POUND
# 10	# 1	Min	0.040	0.059	0.285	0.126	0.188	12	56
		Max	0.055	0.064	0.315	0.133	0.194		

Flat Head #7 undercut, Quadrex #1, Zinc Plated + JS500 (500 hrs SST)
 Point must be **SHARP**

Date: 29 avril 2016

Done by : P.B.