



unit: INCH

<b>L</b> LENGTH TOLERANCE	≤ 1"	± 0.03
	> 1"	± 0.05

**FULL THREAD**

SCREW Size	M PUNCH		Q DRIVE DEPTH	H HEAD HEIGHT	A HEAD DIAM.	d MINOR DIAM.	D THREAD DIAM.	THREAD PER INCH
<b># 6</b>	<b># 1</b>	Min	0.050	0.087	0.256	0.096	0.136	18
		Max	0.065	0.097	0.270	0.102	0.141	
<b># 8</b>	<b># 2</b>	Min	0.060	0.105	0.306	0.116	0.162	15
		Max	0.075	0.115	0.322	0.123	0.168	

Pan Head, Square Recess, Tapping Screw Type 'A', Sharp Point, ZINC Plated  
Head Painted GREY (Pantone PMS-421 C)

Date: 14 février 2018

Done by: P.B.